










4100 Fusing techniques/warm glass		
3518200	Stringer-Kiln 230V/16A CE BE Ni I:165x165x225 O:500x550x410 Han D7	

4111 Evenheat kilns		
3516200	EVENHEAT GTS 2541-9-BE 400V/10KW Han D7/Type K 63x104x23 cm <b>CE</b>	
3516205	EVENHEAT GTS 2541-9-RM 400V/10KW Type K / 63x104x23 cm <b>CE</b> inclusive RampMaster	
3516220	EVENHEAT GTS 2541-13-BE 400V/10KW Han D7/Type K 63x104x33 cm <b>CE</b>	
3516225	EVENHEAT GTS 2541-13-RM 400V/10KW Type K / 63x104x33 cm <b>CE</b> inclusive RampMaster	
3516290	Stand for GTS 2541 with intermediate floor 93x77xh50cm	
3516291	Stand for GTS 2541, mobile simple 93x77xh15cm	
3516236	Dyna Lift for EVENHEAT 2541-09	
3516235	Dyna Lift for EVENHEAT 2541-13 3516220	
3516300	PROVETRO-Fusing-Kiln GT4050-BE 500x400x160mm /K/CE/Be/GT4050 including cord and plug	

4111 Evenheat kilns		
3516310	PROVETRO-Fusing-Kiln GT4050-3,2KW/230V-STP 500x400x160mm /K/STP/Be/GT4050 <b>CE</b> includes Minicomputer STP	
3516320	PROVETRO-Fusing-Kiln GT4050-RM 500x400x160mm /K/STP/RM/GT4050 <b>CE</b> includes RampMaster	
3516390	Stand for GT4050, mobile l:62 x w:52 x h:38cm	
3516311	Studio Pro 14 3,2KW/230V-STP CE 350x350x160mm /K/CE/STP includes Minicomputer STP	
3516400	Hot Shot Kiln 230V/2,7 KW CE d:36cm H:15cm with STP controller	
3516850	EVENHEAT STUDIO PRO 230V/2,2 KW 20,3 x 20,3 x 11,4cm max. 982°C / with window	
3516860	EVENHEAT STUDIO PRO STP 230V/2,2 KW 20,3 x 20,3 x 11,4cm with STP controller max. 982°C / with window	







4112 Accessories/replacement parts Evenheat		
3841019	Thermocouple Kingpin 88/Fishbone/Artisan	
3516075	Power relay Evenheat 25 A since approx. 1998 5-poled 25A/230V 2pcs per kiln	
3516074	Power relay Evenheat up to 04/98 up to approx. 04/1998 2-poled 25A/ 230V 2-6 pcs per kiln	
3516077	Power relay Evenheat RM Version 12V DC/240V AC 2-poled 25A/230V secondary/primary 12VDC	
3516001	Element Pins VE:12 pcs	
3516260	Heating El.GTS2541 Top-inside Element 230/400 V with description	
3516261	Heating El.GTS2541 Top-outside Element 230/400 V	
3516262	Heating Element GTS 2541 Side Element 230/400 V	
3516360	Heating element GT 4050 Element 230/400 V	

4112 Accessories/replacement parts Evenheat		
3516460	Heating Element Hot shot Lid Element 230/400 V	
3516462	Heizelement Hot Shot Element 230/400 V	
3516851	Heating element for Studio 8 + Pro Element 220V	
3516701	Heating element for HOTBOX Element 220V	
3516160	Heating Element GTS 23-9 Top Element Lid 9.16 Amps	
3516299	Thermocouple 130 mm Type K Ni/Cr/Ni EVENHEAT ( Ceramic ) f.a. EVENHEAT-kilns before 1996	
3516298	Thermocouple 150 mm Type K Ni/Cr/Ni EVENHEAT ( Metal ) f.a. EVENHEAT-kilns since 1996	
3516705	Hot Box Themocouple 25,4mm for Hotbox + Studio 8	
3516270	Lid GTS 2541 with 2 heating elements with 2 elements 230/15 A	

4112 Accessories/replacement parts Evenheat		
3516281	Set of bricks Evenheat GTS2541 first row, fixing heating elements	
3516370	Lid GT 4050 with elements	
3516076	Safety switch for GT 18-9	
3516078	Safety switch hinge-version	
3516080	Transformer Evenheat RM/SetPro 4-47-2024 115/230V-24V CT, 420 mA	
3516706	Pyrometer for HOTBOX	
3516707	Bricks for HOTBOX	
3516708	Bricks for HOTBOX Crossover	
3516710	HOTBOX Bottom	 <b>5.5" x 5.5" 14cm x 14cm</b>

4112 Accessories/replacement parts Evenheat		
3516709	Switch for HOTBOX	
3516601	Lid for "Rapid Fire" 1,5 KW	
3516900	Kiln Controller Rampmaster 3	
3516910	Kiln Controller Set-Pro	

4113 Kiln controllers

3519002	Controller TC405/30 Ni-Cr-Ni Han D7	
3519099	Wall Mount for Controller TC405/TC88	
3519320	Controller TC 88 K Ni-Cr-Ni 3 programs with 9 segments each Second Safety Relay Han D7	
3519321	Controller TC 88e K Ni-Cr-Ni, 20 programs 20 programs with 15 segments each Second Safety Relay Han D7	
3519900	Harting-Female plug w/cable Han D7 for nickel element	
3519901	Harting-Female plug w/cable PtRhPt Han D7 for platinum element	

4115 BVD kilns		
3511800	<p>Fusing Kiln BVD PS 08.05.05-8 7,7 KW</p> <p>Technical data:                      Inner dimension 800 x 500 x 200 mm                      Outer dimension 970 x 800 x 650 mm                      max.T=850°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.</p> <p>Mat</p>	
3512990	<p>Stand for 3511800 (PS08.05.02-8)</p>	
3512020	<p>Fusing Kiln BVD 03-250 230V 3KW</p> <p>Technical data:                      Inner dimension 450 x 450 x 250 mm                      Outer dimension 750 x 800 x 600 mm                      max.T=850°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.</p> <p>Mat</p>	
3512100	<p>Fusing Kiln BVD 1.0-250 400V 10KW</p> <p>Technical data:                      Inner dimension 1000 x 600 x 250 mm                      Outer dimension 1300 x 900 x 1150 mm                      max.T=850°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.</p>	
3512120	<p>Fusing Kiln BVD 1.0-400 400V 11KW</p> <p>Technical data:                      Inner dimension 1000 x 600 x 400 mm                      Outer dimension 1300 x 900 x 1300 mm                      max.T=850°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.</p>	
3512130	<p>Fusing Kiln BVD 1.2-250 400V 13KW</p> <p>Technical data:                      Inner dimension 1000 x 800 x 250 mm                      Outer dimension 1300 x 1100 x 1150 mm                      max.T=850°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.</p>	
3512140	<p>Fusing Kiln BVD 1.2-400 400V 13KW</p> <p>Technical data:                      Inner dimension 1000 x 800 x 400 mm                      Outer dimension 1300 x 1100 x 1300 mm                      max.T=850°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.</p>	
3512150	<p>Fusing Kiln BVD 1.1-250 400V 11KW</p> <p>Technical data:                      Inner dimension 1200 x 600 x 250 mm                      Outer dimension 1500 x 900 x 1150 mm                      max.T=850°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.</p> <p>#</p>	





4115 BVD kilns







<p>3512160</p>	<p>Fusing Kiln BVD 1.1-400 400V 11KW</p> <p>Technical data:                  Inner dimension 1200 x 600 x 400 mm                  Outer dimension 1500 x 900 x 1300 mm                  max.T=850°C - 3/N/PE 400/230V, 50 Hz                  connecting socket: HAN 15Dssr/Type K                  Controller not included - please order separate.                  #</p>	
<p>3512200</p>	<p>Fusing Kiln BVD 2.0-250 400V 16KW</p> <p>Technical data:                  Inner dimension 1200 x 1000 x 250 mm                  Outer dimension 1700 x 1500 x 1300 mm                  max.T=900°C - 3/N/PE 400/230V, 50 Hz                  connecting socket: HAN 15Dssr/Type K                  Controller not included - please order separate.#</p>	
<p>3512220</p>	<p>Fusing Kiln BVD 2.0-400 400V 16KW</p> <p>Technical data:                  Inner dimension 1200 x 1000 x 400 mm                  Outer dimension 1700 x 1500 x 1450 mm                  max.T=900°C - 3/N/PE 400/230V, 50 Hz                  connecting socket: HAN 15Dssr/Type K                  Controller not included - please order separate.</p>	 <p>Abbildung ähnlich</p>
<p>3512300</p>	<p>Fusing Kiln BVD 3.0-250 400V 16KW</p> <p>Technical data:                  Inner dimension 1600 x 800 x 250 mm                  Outer dimension 2100 x 1300 x 1300 mm                  max.T=900°C - 3/N/PE 400/230V, 50 Hz                  connecting socket: HAN 15Dssr/Type K                  Controller not included - please order separate.</p>	
<p>3512301</p>	<p>wheels for kiln PS 3.0- 4.2</p>	
<p>3512320</p>	<p>Fusing Kiln BVD 3.0-400 400V 17KW</p> <p>Technical data:                  Inner dimension 1600 x 800 x 400 mm                  Outer dimension 2100 x 1300 x 1450 mm                  max.T=900°C - 3/N/PE 400/230V, 50 Hz                  connecting socket: HAN 15Dssr/Type K                  Controller not included - please order separate.</p>	
<p>3512340</p>	<p>Fusing Kiln BVD 3.1-400 400V 18KW</p> <p>Technical data:                  Inner dimension 1500 x 1000 x 400 mm                  Outer dimension 2000 x 1500 x 1450 mm                  max.T=900°C - 3/N/PE 400/230V, 50 Hz                  connecting socket: HAN 15Dssr/Type K                  Controller not included - please order separate.</p>	
<p>3512400</p>	<p>Fusing Kiln BVD 4.0-250 400V 19KW</p> <p>Technical data:                  Inner dimension 1600 x 1200 x 250 mm                  Outer dimension 2100 x 1700 x 1300 mm                  max.T=900°C - 3/N/PE 400/230V, 50 Hz                  connecting socket: HAN 15Dssr/Type K                  Controller not included - please order separate.#</p>	
<p>3512420</p>	<p>Fusing Kiln BVD 4.0-400 400V 19KW</p> <p>Technical data:                  Inner dimension 1600 x 1200 x 400 mm                  Outer dimension 2100 x 1700 x 1450 mm                  max.T=900°C - 3/N/PE 400/230V, 50 Hz                  connecting socket: HAN 15Dssr/Type K                  Controller not included - please order separate.#</p>	

BVD kilns

4115 BVD kilns		
3512500	<p>Fusing Kiln BVD 5.0-250 400V 23KW</p> <p>Technical data:                      Inner dimension 2000 x 1000 x 250 mm                      Outer dimension 2500 x 1500 x 1300 mm                      max.T=900°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.#</p>	
3512520	<p>Fusing Kiln BVD 5.0-400 400V 25KW</p> <p>Technical data:                      Inner dimension 2000 x 1000 x 400 mm                      Outer dimension 2500 x 1500 x 1450 mm                      max.T=900°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.#</p>	
3512540	<p>Fusing Kiln BVD 5.1-250 400V 28 KW</p> <p>Technical data:                      Inner dimension 2100 x 1100 x 250 mm                      Outer dimension 2600 x 1600 x 1300 mm                      max.T=900°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.#</p>	
3512560	<p>Fusing Kiln BVD 5.1-400 400V 28 KW</p> <p>Technical data:                      Inner dimension 2100 x 1100 x 400 mm                      Outer dimension 2600 x 1600 x 1450 mm                      max.T=900°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.#</p>	
3512600	<p>Fusing Kiln BVD 6.0-250 400V 28KW</p> <p>Technical data:                      Inner dimension 2000 x 1200 x 250 mm                      Outer dimension 2500 x 1700 x 1300 mm                      max.T=900°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.#</p>	
3512620	<p>Fusing Kiln BVD 6.0-400 400V 29KW</p> <p>Technical data:                      Inner dimension 2000 x 1200 x 400 mm                      Outer dimension 2500 x 1700 x 1450 mm                      max.T=900°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.#</p>	
3512640	<p>Fusing Kiln BVD 6.1-250 400V 31KW</p> <p>Technical data:                      Inner dimension 2100 x 1200 x 250 mm                      Outer dimension 2600 x 1700 x 1300 mm                      max.T=900°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.#</p>	
3512660	<p>Fusing Kiln BVD 6.1-400 400V 31KW</p> <p>Technical data:                      Inner dimension 2100 x 1200 x 400 mm                      Outer dimension 2600 x 1700 x 1450 mm                      max.T=900°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.#</p>	
3512670	<p>Fusing Kiln BVD 6.2-250 400V 31KW</p> <p>Technical data:                      Inner dimension 2200 x 1100 x 400 mm                      Outer dimension 2700 x 1600 x 1300 mm                      max.T=900°C - 3/N/PE 400/230V, 50 Hz                      connecting socket: HAN 15Dssr/Type K                      Controller not included - please order separate.#</p>	

4115 BVD kilns

<p>3512680</p>	<p>Fusing Kiln BVD 6.4-250 400V 31KW</p> <p>Technical data:                  Inner dimension 2200 x 1100 x 250 mm                  Outer dimension 2700 x 1700 x 1300 mm                  max.T=900°C - 3/N/PE 400/230V, 50 Hz                  connecting socket: HAN 15Dssr/Type K                  Controller not included - please order separate.#</p>	
<p>3512700</p>	<p>Fusing Kiln BVD 7.0-250 400V 36KW</p> <p>Technical data:                  Inner dimension 2500 x 1500 x 250 mm                  Outer dimension 3000 x 2000 x 1300 mm                  max.T=900°C - 3/N/PE 400/230V, 50 Hz                  connecting socket: HAN 15Dssr/Type K                  Controller not included - please order separate.#</p>	
<p>3512720</p>	<p>Fusing Kiln BVD 7.0-400 400V 36KW</p> <p>Technical data:                  Inner dimension 2500 x 1500 x 400 mm                  Outer dimension 3000 x 2000 x 1450 mm                  T max 900°C                  L-holes</p>	
<p>3512820</p>	<p>Fusing Kiln BVD 8.5-250 400V 92KW</p> <p>Technical data:                  Inner dimension 4500 x 1500 x 400 mm                  Outer dimension 5500 x 2500 x 2500 mm                  maximum temperature 900°C                  connecting socket: HAN 15Dssr/Type K</p> <p>Controller not included - please order separate.</p>	

4118 Miscellaneous kiln accessories		
3519400	Pyrometer nickel-thermocpl. 50-1250°C with Digital Display	
3519502	Thermocouple T9102 NiCr220mm	
3519508	Thermocouple T9108 PtRh300mm	
3517951	Modulbefestigung Keramik-Zyl. old series	
3500110	Plug for VEGA-Kiln Ø 7cm --- Ø 10cm	
3500101	Bumper for VEGA-Kiln lockable	

4121 Fiber paper/wool		
3550800	Fiber paper 52x52 cm BULLSEYE Sheet 52 x 52 cm x 0.1 mm max. 870°C	
3550901	Fiber paper 1040 mm BULLSEYE 15m 15 m/Roll 0.1 mm x 1040 mm max. 870°C	
3550900	Fiber paper 1040 mm BULLSEYE 76m 76 m/Roll 0.1 mm x 1040 mm max. 870°C	
3550502	Fiber paper POPYROS 104 cm x 76 m roll - 0,15 mm - max. 870°C	
3550500	Fiber paper POPYROS 104 cm x 10 m roll - 0,15 mm - max. 870°C	
3550501	Fiber paper POPYROS 52 cm x 25 m roll - 0,15 mm - max. 870°C	
3550503	Fiber paper POPYROS 52 x 52 cm sheet - 0,15 mm - max. 870°C	
3550701	Fiber paper 1000mm FK3 350 20m 20 m/Rolle 0.8 mm x 1000 mm max. 870°C	
3551009	Fiber paper 0.5 x 500 mm 10m 10-m-Roll max. 1250°C	

4121 Fiber paper/wool		
3551000	Fiber paper 0.5 x 500 mm 40m 40 m/Roll max. 1250!C	
3551010	Fiber paper 0.5 x 610 mm 10m 10-m-Roll max. 1250!C	
3551002	Fiber paper 0.5 x 610 mm 40m 40 m/Roll max. 1250!C	
3551011	Fiber paper 0.5 x 1000 mm 10m 10-m-Roll max. 1250!C	
3551001	Fiber paper 0.5 x 1000 mm 40m 40 m/Roll max. 1250!C	
3551006	Fiber paper 0.5 x 1220 mm 40m 40 m/Roll max. 1250!C	
3551102	Fiber paper 1.0 x 500 mm 40m 40 m/Roll max. 1250!C	
3551101	Fiber paper 1.0 x 1000 mm 40m 40 m/Roll max. 1250!C	
3551104	Fiber paper 1.0 x 1220 mm 40m 40 m/Roll max. 1250!C	
3551106	Fiber paper 2.0 x 600 mm 20m 20 m/Roll max. 1250!C	

4121 Fiber paper/wool

3551105	Fiber paper 2.0 x 1000 mm 20m 20 m/Roll max. 1250°C	
3551317	Fiber paper 3.0 x 400x500mm	
3551318	Fiber paper 3.0 x 460x375mm	
3551316	Fiber paper 3.0 x 600x500mm	
3551003	Fiber paper 3.0 x 500 mm 15m 15 m/Roll max. 1250°C	
3551004	Fiber paper 3.0 x 610 mm 15m 15 m/Roll max. 1250°C	
3551016	Fiber paper 3.0 x 1000 mm 15m 15 m/Roll max. 1250°C	
3551005	Fiber paper 3.0 x 1220 mm 15m 15 m/Roll max. 1250°C	
3551107	Fiber paper 4 x 1000 mm 1m max. 1250°C	

Fiber paper/wool

4121 Fiber paper/wool		
3551320	Fiber paper 5 x 400x500mm	
3551319	Fiber paper 5 x 600x500mm	
3551109	Fiber paper 5 x 1000 mm per meter from a 10-m-roll max. 1250!C	
3551206	Superwool 607 6x610mm 5,5m 5,5 m/Roll max. 1260!C	
3551212	Superwool 607 12x610mm 14,64m 14.64 m/Roll max. 1260!C	
3551225	Superwool 607 25x610mm 7,32m 7.32 m/Roll max. 1260!C	
3551226	Cerablanket 128 50x1260mm 3,66 m/Roll max. 1260!C	
3550201	Silicatex fabric 1000 T 0,9mm 86 cm wide prefired	


4122 fiber boards/vermiculite		
3552300	CERABOARD 1200 x 1000 x 10 mm 300 kg/cbm max. 950°C	
3552325	CERABOARD 1200 x 1000 x 25 mm 300 kg/cbm max. 950°C	
3552350	CERABOARD 1200 x 1000 x 50 mm 300 kg/cbm max. 950°C	
3551600	Vermiculite board 75x50cm 20 mm <b>while stocks last</b>	
3551700	Vermiculite board 100x60cm 25 mm	
3551702	Vermiculite board 100x60cm 60 mm	
3551705	Vermiculite board 100x60cm 100mm	
3551510	Ceramic fiber board 500x1000x 10 mm 300 kg/cbm max. 1250°C	
3551520	Ceramic fiber board 500x1000x 20 mm 300 kg/cbm max. 1250°C	

4122 fiber boards/vermiculite		
3551525	Ceramic fiber board 500x1000x 25 mm 300 kg/cbm max. 1250°C	
3551530	Ceramic fiber board 500x1000x 30 mm 300 kg/cbm max. 1250°C	
3551540	Ceramic fiber board 500x1000x 40 mm 300 kg/cbm max. 1250°C	









4123 ceramic kiln shelves

3555102	Hollow Kiln shelf 460 x 375 x 16mm fit to GT4050 art 3516300	
3555100	Hollow Kiln shelf 400x500x16mm 1000 C	
3555200	Hollow Kiln shelf 600x500x18mm 1000 C	
3555000	Hollow Kiln shelf 610x980x32mm 1000 C for Evenheat GTS2541	
3555300	Hollow Kiln shelf 610x1220x38mm 1000 C	
3555410	Hollow Kiln shelf 762x1524x38mm 1000 C	
3555420	Hollow Kiln shelf 762x1800x38mm 1000 C	
3555800	Kiln shelf 500x600x20mm 1350 C	
3555922	Kiln shelf Evenheat GTs 2541 half circle Half Circle d: 53.4 cm <b>while stocks last</b>	

ceramic kiln shelves

4123 ceramic kiln shelves		
3555921	Kiln shelf Evenheat GTs 2541 rectangle Rectangle 53.4 x 38.1 cm	

4124 bricks

3557105	Distance holder HT-post 25x45	
3557100	Distance holder HT-post 45x45	
3557200	Kiln support 1350 C° D:76mm L:80mm	
3557503	Bullseye Hot Damz 25,4 x 3,8 x 1,6 cm brick fire-resistant	
3557504	Bullseye Hot Damz 50,8 x 3,8 x 1,6 cm brick fire-resistant	
3557602	Bullseye hot brix approx 11 x 2,5 x 6 cm brick	
3557601	Bullseye hot brix approx 11x6x6 cm brick	
3557600	Bullseye hot brix approx 23x6x6 cm brick	

4125 Aids/hardener/repair		
3556220	ULLSOL-BF II glaze lead-free 500g 0,5 Kg Overglaze 695 C	
3565350	Glaze spray 99% leadfree 237ml Fuse-Master Super Spray	
3565355	Glaze spray 99% leadfree 946ml Fuse-Master Super Spray	
3553000	Hardener fiberblankets 1350 C Kerathin-Hardener 1KG NEUTRAL	
3553200	Waterglass for hardening 1L Fiber mold hardener 1 l	
3553100	Repairglue for molds 1100 C qty=0,8kg/ VL 1100	
3553150	Evenheat Kiln Repair Cement 450g	
3552600	Fiberplast moldcompound 1260C 1kg	

4126 Shelf primer

Using MR97

Using MR97

MR-97® is a boron nitride ("BN") spray. When applied to Colour de Verre molds, the results are superior castings, virtually no spurs or sharp edges, and a beautiful, shiny surface. Application is as easy as applying a cooking spray.

The biggest considerations are:

- Application requires a bit of finesse. MR-97 spray contains an ultra-fine powder. One must make sure that the entire surface is thinly, but completely covered.
- Once you start using a BN spray on a mold, you can't go back. The spray seals the mold and traditional primers won't be absorbed evenly.
- We tested MR-97 in firings up to 1440°F (780°C). We noted at higher temperatures, MR-97 worked best with transparent glasses. At these higher temperatures, a cloudiness appeared on opal glasses. We believe this surface cloudiness or veiling might be mitigated by reducing temperatures and, instead, increasing hold times. This cloudiness can also be reduced by mixing opals with at least 50% clear or transparent frits.
- Like all fine particle products, it is important to wear a dust mask. Also, because of the propellents, it is important to apply it and remove it outside or in a well-ventilated space.
- A can of quality BN will give you four to five dozen uses depending on the molds' size.

Applying MR-97

If your mold has been used before, completely remove all the old Primo Primer from the mold with a stiff nylon kitchen brush and/or tooth brush. Read the instructions on the MR-97 can.

*Make sure to shake the can thoroughly for at least 30 seconds after you start hearing the ball freely rattling inside the can.*

The first time MR-97 is used on a mold, it is necessary to apply two coats of the product. Hold the can 10 to 12 inches from the mold.

*Hold both the can and the mold upright.*

For smaller, shallow molds, apply the first, light coat using a two to three-second burst of spray in a sweeping pattern across all the mold's cavities. For larger molds – the Colour de verre box molds for example – use a three to five-second blast making sure to cover the deepest recesses.

Do not saturate the surface. Set the mold aside for five minutes so it can dry.

Once dry, reapply a second coat using another two to three-second (three to five-second for larger molds) burst of spray.

Let the mold dry for ten to fifteen minutes. The mold is ready to fill.

Filling the Molds




The MR-97 surface is delicate and care must be taken not to scratch away the primer as you fill the mold. We recommend using powder, fine, and medium frit as opposed to larger meshes or broken sheet glass. The larger frit can scratch the surface and create potential sticking problems.

Cleaning Your Castings

It is important to remove any residual boron nitride from your glass casting otherwise your cast components will not tack fuse properly in your next firing. Wash the casting in warm water with a little dish washing liquid and a mild, abrasive cleansing powder like Bon Ami®. Rinse thoroughly and dry.

Subsequent Firings





The MR-97 becomes powdery after firing and it is best to remove it so that it doesn't mix with frit on the next firing. We strongly suggest doing this outside or in a well ventilated area wearing a dust mask. Use a stiff, nylon kitchen brush and/or toothbrush – the same tools used to remove Primo Primer – to remove the BN powder. The cleaned surface will look burnished and shiny. Reapply one thin coat of MR-97 as before. The surface should now look matte. If any areas are still shiny, touch up with a little more spray. Let the mold dry for ten to fifteen minutes before refilling.

3560500	Haik brush 70 mm	
3560501	Haik brush 121 mm	
3565050	Shelf primer "BULLSEYE" 2.2 Kg	

Shelf primer





4126 Shelf primer		
3565051	Shelf primer "BULLSEYE"18.2 Kg	
3565100	Shelf primer"SEPARATORE" 10KG dry and wet usable	
3565030	Shelf primer "Profi"grey 22 KG dry strew	
3565031	Shelf primer "Profi"grey 4,4 KG dry strew	
3565040	Shelf primer "Profi" Structure dry strew ( 25kg )	
3565000	Shelf primer 10 KG	
3565001	Shelf primer 5 KG	
3565005	Special shelf primer USA 680 g (HC48321) red	
3565010	Special shelf primerUSA 2.3 kg (HC483215) red	
3565200	Primo Primer 0,68 KG for Casting molds 35221xx	
3565201	Primo Primer 2,27 KG for Casting molds 35221xx	

4126 Shelf primer

3565025	Boron-Nitride-Coating 500 g Firing Temp. 700°C/ Slump.only	
3565099	Boron-Nitride-Spray 500 ml Firing Temperature max. 800°C	
3565101	Boron-Nitride-Spray MR-97 114 g Mold release for casting and slumping	
3565102	Boron-Nitride-Spray MR-97 369 g Mold release for casting and slumping	

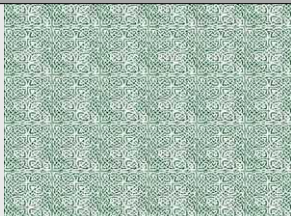
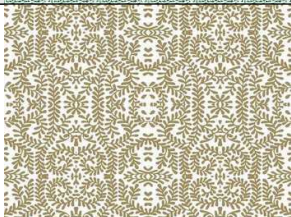
4127 Adhesive		
3562605	Fusing glue ELMERS 215g	
3562800	Bullseye 8234 Glastac 113 ml	
3562801	Bullseye 8232 Glastac 950 ml	
3562600	Fusing glue 20g for 1000ml	
3562601	Fusing glue powder 200g	

4128 Mold Making Casting/Pate de Verre		
3566400	Castalot Mold mix 11 kg	
3566300	Mold mix for high temperature 25kg	
3566301	Mold mix for high temperature 10kg	
3566105	Pate de Verre moldmix fine 25kg Hydrocast ART	
3566106	Pate de Verre moldmix fine 10kg Hydrocast ART	
3566107	Pate de Verre moldmix fine 5kg Hydrocast ART	
3566100	Pate de Verre moldmix coarse 25kg Hydrocast CR 29/80	
3566102	Pate de Verre moldmix coarse 5kg Hydrocast CR 29/80	
3565500	Flint semi wet Original-qty = 25 kg	
3565600	Pottery plaster Original-qty = 25 kg	
3565705	Schamotte 0 - 0,5 mm Schamotte 0-0.5 mm	

4128 Mold Making Casting/Pate de Verre		
3565800	China Clay engl. 25 KG	
3566000	Bentonit Bentonite separatore	
3566210	Core molding compound NUCLEUS Hollow Spaces in Pate de Verre available in 1kg and 5kg units	
3566150	Zircar Luminar Mold Mix small 0,947 lt	
3566151	Zircar Luminar Mold Mix big 3,785 lt	


4129 Heat and breathing protection

3560715	Fine dust respirator P2 Fine Dust like EN 149 FF P2 S	
3560720	Fine dust respirator P2w/valve Fine Dust like EN 149 FF P2 S	
3560730	Fine dust respirator P3w/valve Fine Dust like EN 149 FF P3 S	
3560731	3M Mask	
3561100	Gloves pair KEVLAR 350 C 30 cm long, Finger-Glove	
3561200	Gloves pair JUTEC 900 C 43 cm long, Thumb at the side	
3561300	Gloves pair JUTEC 1100 C 43 cm long, Thumb at the side	
3561400	Gloves pair JUTEC 600/1000° C 38 cm long, 5-finger-glove radiant heat up to 1000°/contact heat up to 600°	

4130 Aida/tools/accessories		
3530703	Fusing Decals Celtic Knot approx. 35 x 50 cm for all glass <b>while stocks last</b>	
3530705	Fusing Decals Gold Vine approx. 35 x 50 cm for all glass <b>while stocks last</b>	


4131 fusing utilities

3560050	Polarizing screen 7 x 7 cm 1pc. 1 piece	
3560052	Polarizing screen 9 x12 cm 1pc. 1 piece	
3560020	Tin-Side detector of glass	
3560021	Tube for tin-side detector	
3560022	PROFI Tin-Side detector of glass 230V	
3560031	Battery for Stressometer 3560030	
3560100	Badger basic spraygunset	
3560105	Badger Vinyl Hose 6ft	
3560200	Digital Timer	








4132 fusing decoration items		
3596000	Plastic jar sifter for 50 g	
3596001	Plastic jar sifter for 200 g	
3596100	Bullseye Tool Pack 8362	
3596200	Bullseye Painting with Light Pack 8357	
3595600	Line Sifter for powder 1/16"	
3595601	Line Sifter for powder 1/32"	
3559001	Glas Crusher-Frits maker tube diameter approx. 85mm	
3559002	Frits Sifter Set of 4 diameter 15cm coarse (5,2mm), medium (2,7mm), fine (1,2mm), powder(<0,2mm)	
3561900	Fusing color sticks for frosted glass, 18 pcs 18 different colors	


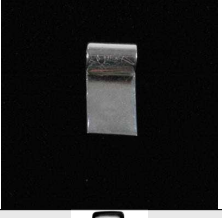







fusing decoration items

4132 fusing decoration items

3595706	Large Slim Power Vibe tips 4 pieces	
3595708	Large grande Power Vibe tips 4 pcs for frits fine and medium	
3670000	Motive puncher "Heart" 1,60 cm	
3670001	Motive puncher "Sun" 1,60 cm	
3670002	Motive puncher "Star" 1,60 cm big	
3670003	Motive puncher "Star" 1,60 cm small	
3670100	Motive puncher "Angel" 2,50 cm	
3670102	Motive puncher "Clover Leaf" 2,50 cm	
3670103	Motive puncher "Maple Leaf" 2,50 cm	










fusing decoration items

4132 fusing decoration items		
3670200	Motive puncher "Snowflake" 3,80 cm	
3670201	Motive puncher "Elk" 3,80 cm	
3521001	Press Handle Multi bronze	
3521003	Glass embossing LOTUS bronze	
3521013	Glass embossing FLORAL CORNER bronze	
3521016	Glass embossing PENTABAR bronze	
3521018	Glass embossing DECO HALF CIRCLE bronze	

4133 Fusing Accessoires		
9240150	Magnet Plate 8x1mm contents 20 piece	
9240107	Bracket Sterling Silver 7,5 mm for pendants - to be glued on	
9240123	Bracket Silver plated 6x16mm VE:25 for pendants - to be glued on	
9240120	Bracket Silver plated 8x21mm VE:25 for pendants - to be glued on	
9240129	Bracket Silver plated 10x25mm VE:25 for pendants - to be glued on	
9240121	Bracket gold plated 8x21mm VE:25 for pendants - to be glued on	
9240128	Bracket Silver plated Heart bail VE:12 Pairs for earring- pendants - to be glued on	
9240122	Bracket Paw Bails Silver plated 9x17mm VE:25 for pendants - to be glued on	
9240124	Pendant plated 20x22mm VE:10 for pendants - to be glued on	

4133 Fusing Accessoires		
9260000	Key Holder round for glass of 25mm	
9260007	Purse Holder Drop	
9260008	Purse Holder round nicke plated for glass of 25 mm	
9260002	Knob Pulls round for glass of 25 mm	
9260003	Ruler 15,5cm silver color for glass of 24 mm	
9260004	Bookmark 14cm silver color for glass of 24 mm	
9260006	Toilet paper holder chrome plated for glass	
9260009	Leather Belt with nickel plated buckle for fused and stained glass leather brown and black	
9260010	Two tiered tea server hardware for glass height 27cm	

4133 Fusing Accessoires

9260011	Tea server vertical	
4597500	Bottle top V2A w/o glass	
2027600	Wall fixture E 27 1-light for glass size=25x31cm distance wall-glass 9,5cm for mold 3522556/3522800	
2027700	Wall fixture E 27 1-light 30 cm for mold 3522555/3522900	
2027801	Wall fixture E 27 2-light for mold 3522589 <b>while stocks last</b>	
2025800	V-Wall fixture silver colored without socket	
2025810	V-Wall fixture stainless steel without socket	
2025820	V-Wall fixture black without socket	
2025830	V-Wall fixture copper coloured without socket	

4133 Fusing Accessoires

2025840

V-Wall fixture brass colored  
without socket



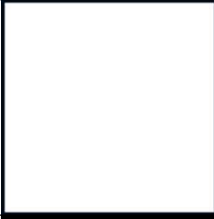
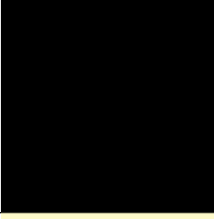
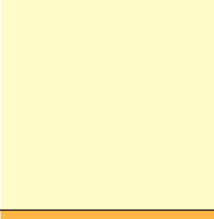
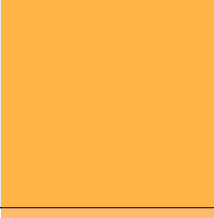
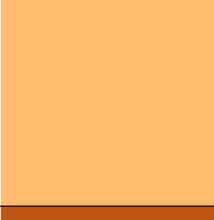
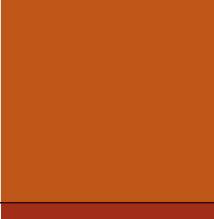



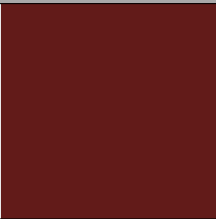
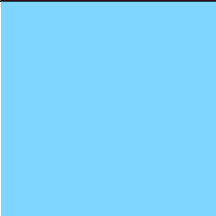
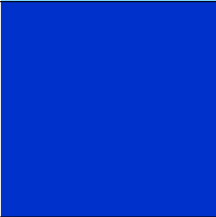
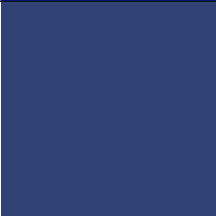
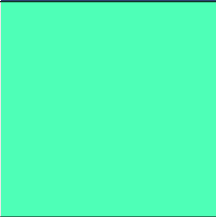
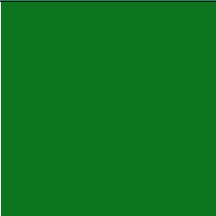
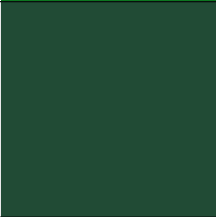
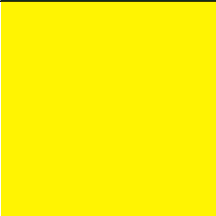

4134 Metals

3529005	Kanthal wire d:0.5 mm 10m	
3529006	Kanthal wire d:0.5 mm roll roll appr. 3,8 kg price per kilo !	
3529007	Kanthal wire d:0.7mm 10m	
3529010	Kanthal wire d:1.0 mm 10m	
3529011	Kanthal wire d:1,0 mm roll roll appr. 3,8 kg	
3529030	Kanthal wire d:3.0 mm VE=2m	
3529020	Kanthal wire d:2.0 mm VE=2m	
4150000	Copper Foil 300 x 0,10 mm roll 2m qty= 2 m/Roll w/o.adhesiv	
4150010	Copper Foil 320 x 0,02 mm roll 3m qty= 3 m/Roll w/o.adhesiv	

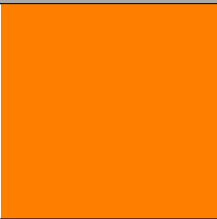
4134 Metals		
4150011	Copper Foil 305 x 0,02 mm roll 19,5m 19,5m/Roll w/o.adhesiv	
3528600	Metal sock copper 100x13cm	
3530100	Gold leaf, 22 carat, 80 x 80 mm 25 sheets, 0,34 g, orange gold sheets not fixed in booklet	
3530300	Gold foil, 24 karat, 100 x 100 mm 1 sheet, 0,5 g	
3530550	Japanese Genuine Gold Foil, 202x202mm 1 Sheet	
3530200	Silver leaf, 95 x 95 mm 25 sheets, booklet - not fixed	
3530400	Silver foil, 100 x 100 mm 1 sheet	
3530250	Japanese Genuine Silver Foil, 230 x 230 mm 1 sheet	

4136 Glassline

5320150	Tip Kit for Crayons VE:3 pieces GA 16	
5320151	Tip Kit for Crayons Deluxe VE:3 pieces GA36	
5320119	Crayon white fusible 56 g GA 01 Crayon for all types of Glass	
5320102	Crayon black 56 g GA 02 Fusing-Crayon for all types of Glass	
5320126	Crayon ivory fusible 56 g GA 28 Crayon for all types of Glass	
5320124	Crayon gold fusible 56 g GA 18 Crayon for all types of Glass	
5320129	Crayon sesame fusible 56 g GA 31 Crayon for all types of Glass	
5320104	Crayon light brown 56 g GA 24 Fusing-Crayon for all types of Glass	
5320130	Crayon terracotta fusible 56 g GA 30 Crayon for all types of Glass	








4136 Glassline		
5320103	Crayon brown 56 g GA 11 Fusing-Crayon for all types of Glass	
5320118	Crayon turquoise fusible 56 g GA 05 Crayon for all types of Glass	
5320107	Crayon dark blue 56 g GA 04 Fusing Crayon for all types of Glass	
5320105	Crayon blackblue 56 g GA 25 Fusing-Crayon for all types of Glass	
5320112	Crayon light green fusible 56 g GA 06 Crayon for all types of Glass	
5320110	Crayon green fusible 56 g GA 23 Crayon for all types of Glass	
5320108	Crayon dark green 56 g GA 07 Fusing-Crayon for all types of Glass	
5320120	Crayon yellow fusible 56 g GA 08 Crayon for all types of Glass	
5320127	Crayon marigold fusible 56 g GA 27 Crayon for all types of Glass	





4136 Glassline

5320113	Crayon orange fusible 56 g GA 09 Crayon for all types of Glass			
5320116	Crayon red orange fusible 56 g GA 10 Crayon for all types of Glass			
5320123	Crayon copper fusible 56 g GA 17 Crayon for all types of Glass			
5320125	Crayon deep red fusible 56 g GA 32 Crayon for all types of Glass			
5320106	Crayon crimson fusible 56 g GA 13 Fusing-Crayon for all types of Glass			
5320109	Crayon grey 56 g GA 03 Fusing-Crayon for all types of Glass			
5320111	Crayon lavender fusible 56 g GA 21 Crayon for all types of Glass			
5320122	Crayon bronze patina fusible 56 g GA 19 Crayon for all types of Glass			
5320117	Crayon teal fusible 56 g GA 22 Crayon for all types of Glass			

4136 Glassline		
5320114	Crayon pink fusible 56 g GA 12 Crayon for all types of Glass	
5320101	Crayon amethyst 56 g GA 20 Fusing-Crayon for all types of Glass	
5320115	Crayon purple fusible 56 g GA 14 Crayon for all types of Glass	
5320128	Crayon periwinkle fusible 56 g GA 29 Crayon for all types of Glass	
5320197	Crayon Glacial Kit fusible 14 colours + tips Crayons for all types of Glass	
5320198	Crayon Tropical Kit fusible 14 colours + tips Crayons for all types of Glass	
5320199	Crayon Kit fusible 14 colours + tips Crayons for all types of Glass	
5320219	Chalk white fusible For drawing on sandblasted glass	
5320202	Chalk black fusible For drawing on sandblasted glass	

4136 Glassline

5320225	Chalk ivory fusible For drawing on sandblasted glass	
5320223	Chalk gold fusible For drawing on sandblasted glass	
5320228	Chalk sesame fusible For drawing on sandblasted glass	
5320204	Chalk light brown fusible For drawing on sandblasted glass	
5320229	Chalk terracotta fusible For drawing on sandblasted glass	
5320203	Chalk brown fusible For drawing on sandblasted glass	
5320218	Chalk turquoise fusible For drawing on sandblasted glass	
5320207	Chalk dark blue fusible For drawing on sandblasted glass	
5320205	Chalk blackblue fusible For drawing on sandblasted glass	

4136 Glassline		
5320212	Chalk light green fusible For drawing on sandblasted glass	
5320210	Chalk green fusible For drawing on sandblasted glass	
5320208	Chalk dark green fusible For drawing on sandblasted glass	
5320220	Chalk yellow fusible For drawing on sandblasted glass	
5320226	Chalk marigold fusible For drawing on sandblasted glass	
5320213	Chalk orange fusible For drawing on sandblasted glass	
5320216	Chalk red orange fusible For drawing on sandblasted glass	
5320222	Chalk copper fusible For drawing on sandblasted glass	
5320224	Chalk deep red fusible For drawing on sandblasted glass	

4136 Glassline

5320206	Chalk aubergine fusible For drawing on sandblasted glass	
5320209	Chalk grey fusible For drawing on sandblasted glass	
5320211	Chalk lavender fusible For drawing on sandblasted glass	
5320221	Chalk bronze patina fusible For drawing on sandblasted glass	
5320217	Chalk teal fusible For drawing on sandblasted glass	
5320214	Chalk pink fusible For drawing on sandblasted glass	
5320201	Chalk amethyst fusible For drawing on sandblasted glass	
5320215	Chalk purple fusible For drawing on sandblasted glass	
5320227	Chalk periwinkle fusible For drawing on sandblasted glass	

4136 Glassline			
5320297	Chalk Glacial Kit fusible For drawing on sandblasted glass		
5320298	Chalk Tropical Kit fusible For drawing on sandblasted glass		
5320299	Chalk Kit fusible For drawing on sandblasted glass		
5320301	Paper Kit No. 52 fusible 12,5 x 12,5 5 colours Caribbean, Evergreen, Iris, Jade and Sapphire in each 3 structures splatter, plain and crinkle		
5320302	Paper Kit No. 53 fusible 12,5 x 12,5 5 colours Canary, Coral, Cranberry, Flamingo and Tangerine in each 3 structures splatter, plain and crinkle		
5320303	Paper Kit No. 54 fusible 12,5 x 12,5 5 colours Aqua, Black, Honey, Pewter and Walnut in each 3 structures splatter, plain and crinkle		
5320304	Paper Kit No. 55 fusible 12,5 x 12,5 5 colours Emerald, Peacock, Suede, Violet and Wisteria in each 3 structures splatter, plain and crinkle		
5320305	Paper Kit No. 80 fusible 12,5 x 12,5 5 colours Caribbean, Evergreen, Iris, Jade and Sapphire in each 3 structures Granite, Sandstone and Marble		
5320306	Paper Kit No. 81 fusible 12,5 x 12,5 5 colours Canary, Coral, Cranberry, Flamingo and Tangerine in each 3 structures Granite, Sandstone and Marble		

4136 Glassline

5320307	Paper Kit No. 82 fusible 12,5 x 12,5 5 colours Aqua, Blue, Honey, Pewter and Walnut in each 3 structures Granite, Sandstone and Marble	
5320308	Paper Kit No. 83 fusible 12,5 x 12,5 5 colours Emerald, Orange, Violet, Pink and Turquoise in each 3 structures Granite, Sandstone and Marble	
5320350	Bubble Pen Ginger Ale 56 g Crayon for all types of Glass	
5320351	Bubble Pen Charcoal 56 g Crayon for all types of Glass	
5320352	Bubble Pen Cotton Candy 56 g Crayon for all types of Glass	
5320353	Bubble Pen Garnet 56 g Crayon for all types of Glass	
5320354	Bubble Pen Wild Plum 56 g Crayon for all types of Glass	
5320355	Bubble Pen Mahogany 56 g Crayon for all types of Glass	
5320356	Bubble Pen Daffodil 56 g Crayon for all types of Glass	

4136 Glassline		
5320357	Bubble Pen Lime 56 g Crayon for all types of Glass	
5320358	Bubble Pen Spruce 56 g Crayon for all types of Glass	
5320359	Bubble Pen Robins Egg 56 g Crayon for all types of Glass	
5320360	Bubble Pen Teal Green 56 g Crayon for all types of Glass	
5320361	Bubble Pen Cobalt Blue 56 g Crayon for all types of Glass	
5320362	Bubble Pen Deep Blue 56 g Crayon for all types of Glass	
5320363	Bubble Pen Tangerine 56 g Crayon for all types of Glass	
5320390	Bubble Pen Champagne Kit fusible 14 colours + 3 tip sets for all types of Glass	

4137 Contour colours/Figuro		
5300090	FIGURO Painting Tip 5pcs 0.7mm	
5300091	FIGURO Painting Tip 5pcs 0.5mm	
5300100	FIGURO contour line pen black The Glass Painter	
5300108	FIGURO contour line pen white The Glass Painter	
5300103	FIGURO contour line pen yellow The Glass Painter	
5300104	FIGURO contour line pen orange The Glass Painter	
5300105	FIGURO contour line pen dark green The Glass Painter	
5300106	FIGURO contour line pen dark blue The Glass Painter	
5300102	FIGURO contour line pen purple The Glass Painter	





4137 Contour colours/Figuro		
5440003	Painting medium 1000ml	
5440004	Painting medium 5000ml	
3565356	Liquid Stringer medium 237ml	
3565357	Liquid Stringer medium 3,8 L	
5051000	Empty figuro bottle 80ml	
5051600	Special drawing bottle 100ml with drawing tip	
5051400	Empty bottle 45ml for Figuro liner	
5300095	FIGURO Stirring stick	
5441000	CMC Gum 300g	

4137 Contour colours/Figuro		
5300010	Figuro turn table MISCHMA	
5300011	table holder for Mischma	
5301000	FIGURO black B 0100 F 80ml The Glass Painter opak	
5301130	FIGURO white B 0113 F 80ml The Glass Painter opak	
5301240	FIGURO red B 0124 F 80ml The Glass Painter opak	
5301250	FIGURO orange B 0125 F 80ml The Glass Painter opak	
5301260	FIGURO l-green B 0126 F 80ml The Glass Painter opak	
5301370	FIGURO amber B 0137 F 80ml The Glass Painter opak	
5301470	FIGURO d-blue B 0147 F 80ml The Glass Painter opak	

4137 Contour colours/Figuro		
5301640	FIGURO m-blue B 0164 F 80ml The Glass Painter opak	
5302200	FIGURO yellow B 0220 F 80ml The Glass Painter opak	
5303210	FIGURO pumpkin B 0321 F 80ml The Glass Painter opak	
5303340	FIGURO purple B 0334 F 80ml The Glass Painter opak	
5311160	FIGURO aquamar B 1116 F 80ml The Glass Painter transparent	
5311220	FIGURO red B 1122 F 80ml The Glass Painter transparent	
5311450	FIGURO d-green B 1145 F 80ml The Glass Painter transparent	
5313110	FIGURO pink B 1311 F 80ml The Glass Painter transparent	

4139 Fusing Miscellaneous

3525000	Glass numeral 0 blue 16 cm COE 90 cobalt blue transparent	
3525100	Glass numeral 1 blue 16 cm COE 90 cobalt blue transparent	
3525200	Glass numeral 2 blue 16 cm COE 90 cobalt blue transparent	
3525300	Glass numeral 3 blue 16 cm COE 90 cobalt blue transparent	
3525400	Glass numeral 4 blue 16 cm COE 90 cobalt blue transparent	
3525500	Glass numeral 5 blue 16 cm COE 90 cobalt blue transparent	
3525700	Glass numeral 7 blue 16 cm COE 90 cobalt blue transparent	
3525800	Glass numeral 8 blue 16 cm COE 90 cobalt blue transparent	
3525900	Glass numeral 9 blue 16 cm COE 90 cobalt blue transparent	










4139 Fusing Miscellaneous		
3565400	Flexi Glass medium 113ml	
3565401	Flexi Glass medium 453ml	
3565402	Flexi Glass Transfer Sheet VE:5 pcs	
3565403	Flexi Glass KIT Medium, Transfer sheets, 2xEnamels, Silber Mica	

4141 Stainless steel molds

3520800	Vase former d:8.9 / H:17.8cm	
3520900	Vase former d:7.8 / H:10.4cm	
3522800	Stainless steel wall mold l24/32 for glass size 24.2 x 32 cm	
3523000	Stainless steel wall bowl for Volkmann wall lamp books	
3523950	Mold Weave Steanless 23,9 x 23,9 xm	
3523951	Mold Weave Steanless 30,48 x 30,48 cm	

4142 Ceramic molds Hobby-Line		
3522248	Fusing mold, MVR-153 rectangle 40x19cm	
3522249	Fusing mold, MVO-152 oval 40x19cm	
3522250	Fusing mold, LPT-409 triangle border bent s:20cm	
3522251	Fusing mold, LPT-400 triangle border bent s:26cm	
3522252	Fusing mold, APT-118 6 corner plate 21/21cm	
3522301	Fusing mold, AST-130 star with face 13 cm	
3522302	Fusing mold, ALN-130 quarter-moon with face 13x15cm	
3522303	Fusing mold, ASL-130 sun with face 13cm	
3522304	Fusing mold, PAN-458 angel 13x10cm	






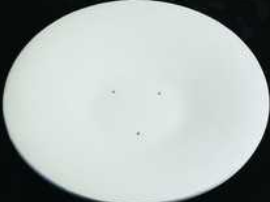


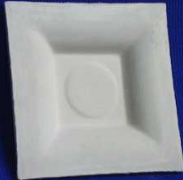
4142 Ceramic molds Hobby-Line








3522305	Fusing mold, PPL-458 mistletoe w. ribbon 10x13cm	
3522306	Fusing mold, CRZ-500 rhombus curved 40x30 cm	
3522307	Fusing mold, PAL-458 christmas tree 9x8cm	
3522321	Fusing mold, CQ3-200 ashtray square/geometric 20cm	
3522323	Fusing mold, PPC-041 ashtray round 13cm	
3522324	Fusing mold, PPC-042 ashtray round/flat 23cm, wide edge	
3522325	Fusing mold, CVS-101 paring round edge waved 30cm	
3522329	Fusing mold, PPC-044 ashtray square 16cm 4 zigarett-grooves	
3522331	Fusing mold, APT-706 plate square flat 21cm	

Ceramic molds Hobby-Line

4142 Ceramic molds Hobby-Line		
3522332	Fusing mold, APT-705 plate square flat 26cm	
3522333	Fusing mold, APT-704 plate square flat 31cm	
3522335	Fusing mold, APT-261 plate square mitre joint 19 cm	
3522336	Fusing mold, APT-265 plate square mitre joint 26cm	
3522337	Fusing mold, Triangular Pub Tray 35 cm, h4,5 cm tolerances possible	
3522341	Fusing mold, APQ-198 square lightly vaulted 28cm	
3522342	Fusing mold, APQ-199 square lightly vaulted 24cm	
3522343	Fusing mold, APQ-200 square lightly vaulted 20cm	
3522344	Fusing mold, APQ-201 square lightly vaulted 17 cm	

4142 Ceramic molds Hobby-Line

3522350	Fusing mold, CQ1-130 square 13cm heavily vaulted	
3522351	Fusing mold, CQ1-170 square 18cm heavily vaulted	
3522352	Fusing mold, CQ1-220 square 24cm heavily vaulted	
3522355	Fusing mold, CPT-160 bowl round, border convex 16cm	
3522356	Fusing mold, CPT-210 bowl round, border convex 21cm	
3522357	Fusing mold, CPT-260 bowl round, border convex 26cm	
3522358	Fusing mold, CPT-300 bowl round, border convex 30cm	
3522359	Fusing mold, CPT-350 bowl round, border convex 35cm	
3522360	Fusing mold, MRP-111 square approx. 12-14cm, border convex tolerances possible	

4142 Ceramic molds Hobby-Line		
3522361	Fusing mold, MR1-331 square 17cm, border convex	
3522362	Fusing mold, MR1-332 square 24cm, border convex	
3522363	Fusing mold, MR1-333 square 28cm, border convex	
3522364	Fusing mold, MRO-133 square 31cm, border convex	
3522365	Fusing mold, Rounded Tray edge ca. 90°, dm: 16cm, h: 3.5 cm	
3522366	Fusing mold, Rounded Tray edge ca. 90°, dm: 21cm, h: 4 cm	
3522367	Fusing mold, Envelopes Support 24 x 15.5 cm - h: 2,5	
3522368	Fusing mold, Leaf Tray 52 x 25 cm, h: 11 cm	
3522369	Fusing mold, Fir-tree Tray 30,5 x 25 cm, h: 3,5 cm	









4142 Ceramic molds Hobby-Line

3522370	Fusing mold, PBC-100 bowl 24cm round flat	
3522371	Fusing mold, PBC-098 bowl 18cm round flat	
3522372	Fusing mold, PBC-419 bowl 14cm round flat	
3522373	Fusing mold, PBC-418 bowl 12cm round flat	
3522380	Fusing mold, AVS-129 rectangle 30x20cm edge waved	
3522381	Fusing mold, AVS-130 rectangle 40x27cm edge rolling	
3522382	Fusing mold, PVS-189 tray square 36,5x19cm	
3522383	Fusing mold, AVS-157 bowl hexagonal 37cm, ornamented	
3522384	Fusing mold, PVS-174 bowl shell round 33cm	

Ceramic molds Hobby-Line

4142 Ceramic molds Hobby-Line		
3522385	Fusing mold, PVS-312 bowl deep round 37cm h:5cm	
3522388	Fusing mold, PPT-169 oval open vaulted 17x13cm	
3522389	Fusing mold, PPT-180 square open, edge round 13x11cm	
3522390	Fusing mold, PCR-184 heart 23x20cm	
3522391	Fusing mold, PSL-900 full-moon 13cm	
3522392	Fusing mold, PSL-901 full-moon 17cm	
3522393	Fusing mold, AVF-415 bowl border with fruits 38cm	
3522394	Fusing mold, PBL-236 bowl oval deep with border 42x34cm <b>while stocks last</b>	
3522395	Fusing mold, ASP-671 bowl extra-flat with ornament 33cm	










4142 Ceramic molds Hobby-Line

3522397	Fusing mold, PSP-078 plate, edge wide, 33cm h:4cm	
3522398	Fusing mold, APT-714 square deep 21 cm, border flat	
3522399	Fusing mold, PCO-149 shell 27x24cm	
3522401	Fusing mold, PLP-293 lamp-moulder 40cm flat/waved	
3522402	Fusing mold, PLP-469 lamp-moulder 22 cm flat/waved	
3522420	Fusing mold, PPF-205 27cm plate, border with fruits 27cm <b>while stocks last</b>	
3522421	Fusing mold, PPF-206 33cm plate, border with fruits 33cm <b>while stocks last</b>	
3522423	Fusing mold, PMR-240 bowl oval sea fruits 50x33cm	
3522424	Fusing mold, PMR-241 bowl oval sea fruits 30x19cm	

Ceramic molds Hobby-Line

4142 Ceramic molds Hobby-Line		
3522425	Fusing mold, PPS-245 fish-plate 37x30cm	
3522426	Fusing mold, PPS-246 fish-plate 24x20cm	
3522428	Fusing mold, PNT-223 * plate round christmas 33 cm	
3522429	Fusing mold, PBV-316 oval lightly vaulted 40x30cm	
3522430	Fusing mold, PBV-317 oval lightly vaulted 35x24cm	
3522431	Fusing mold, PBV-333 oval lightly vaulted 30x22cm	
3522432	Fusing mold, CQ4-150 13cm square, pyramid opened	
3522433	Fusing mold, CQ4-200 18cm square, pyramid opened	
3522434	Fusing mold, AVS-571 elongated border flat 45x25cm	

4142 Ceramic molds Hobby-Line

3522435	Fusing mold, AVS-557 elongated border flat 31x19cm	
3522437	Fusing mold, PBL-135 round,flat,edge vaulted 30cm	
3522438	Fusing mold, PBL-308 bowl round, border flat 37cm	
3522439	Fusing mold, PBL-310 bowl round, border flat 30cm	
3522440	Fusing mold, PLP-294 lamp-bowl, cone flat 35cm	
3522441	Fusing mold, cone flat lamp-bowl, PLP-295 30cm	
3522442	Fusing mold, PLP-339 lamp-bowl, cone flat 21cm	
3522443	Fusing mold, PSP-217 bowl with saucer 25x21,5cm	
3522444	Fusing mold, PAN-154 bowl blossom shaped 26cm	

Ceramic molds Hobby-Line








4142 Ceramic molds Hobby-Line		
3522445	Fusing mold, PAN-155 bowl blossom shaped 14cm	
3522446	Fusing mold, PMT-461 square-tile 15cm	
3522447	Fusing mold, PMT-390 square-tile 10cm	
3522448	Fusing mold, PMT-198 square-tile 20cm	
3522449	Fusing mold, PMT-228 tile 12,5x20cm <b>while stocks last</b>	
3522460	Fusing mold, CFR-120 bowl blossom shaped 12,5cm	
3522461	Fusing mold, CFR-170 bowl blossom shaped 16,5cm	
3522462	Fusing mold, CFR-210 bowl blossom shaped 21cm	
3522463	Fusing mold, CFR-270 bowl blossom shaped 27cm	

4142 Ceramic molds Hobby-Line

3522464	Fusing mold, CFR-320 bowl blossom shaped 32cm	
3522470	Fusing mold, CQ2-120 square bent 12cm	
3522471	Fusing mold, CQ2-210 square bent 20cm	
3522472	Fusing mold, CQ2-240 square bent 23cm	
3522473	Fusing mold, CQ2-300 square bent 28 cm	
3522475	Fusing mold, MRP-131 tray, round angles 54x42cm	
3522476	Fusing mold, MC1-143 square border oblique 20cm h:4	
3522477	Fusing mold, MC0-143 square border oblique 14,5cm h:5	
3522478	Fusing mold, ABB-195 square border waved 21cm	

4142 Ceramic molds Hobby-Line		
3522479	Fusing mold, MT1-370 triangle rolling edge 14cm/h:5	
3522480	Fusing mold, MT2-370 oval seam deep drawn 15x13cm	
3522481	Fusing mold, PVB-142 bowl bend 37x13cm h:30	
3522482	Fusing mold, PVC-137 circle-part with 2 arcs 30x15x4	
3522483	Fusing mold, MST-455 bowl star 21xm h:3,5cm	
3522485	Fusing mold, AVS-577 bowl oval 30x24cm h:5cm	
3522486	Fusing mold, MRP-356 bowl round flat 33 cm, h 7cm	
3522487	Fusing mold, MRP-358 bowl round high 40 cm, h 9cm	
3522488	Fusing mold, MRP-357 bowl round flat 39cm, h 5cm	

4142 Ceramic molds Hobby-Line

3522489	Fusing mold, APT-331 square bent, border small 21cm	
3522490	Fusing mold Eight point Star a d: 15 cm - h: 2.5 cm tolerances possible	
3522491	Fusing mold Eight point Star b d: 20 cm - h: 4 cm tolerances possible	
3522492	Fusing mold Eight point Star c d: 24 cm - h: 5 cm tolerances possible	
3522496	Fusing mold, PPB-557 candle flame 20x14cm	
3522497	Fusing mold, MNV-100 square wave-edge 12x12cm	
3522498	Fusing mold, APN-289 fir tree 18x20cm	

4143 Ceramic molds Profi-Line

**Creative ceramic fusing molds**

The Creative Ceramics Molds are designed as durable slumping and bending molds for glass. The specially formulated raw materials guarantees the durability even when fired several times a day! The smooth surface accepts the primer uniformly and ensures the glass to glide smoothly during the slumping process.

**Application:**

**1. Check sizes**

The mold are largely made by hand. Small differences in size may be possible. Before cutting the glass, double check the size of the mold.

**2. Prefiring:**

Prefiring is recommended especially for molds larger than 30cm.

Firing: Fire the kiln in 50°C/h (90°F/h) up to 800°C (1470°F), no holding time.

Cool down the mold in the kiln.

**3. Brush or spray** the kilnwash on and let it dry for approx. 20min in the kiln at 200°C (400°F)

Make sure vent holes in the molds remain open. Replace kilnwash every 3rd to 4th firing or when needed. (Attention: with bending temperatures hotter than 700°C (1250°F) after every firing!)

**4. Place the mold** on kiln posts for the slumping process. Distance the heating elements no less than 2-3cm.

**5. The molds are susceptible** to thermal shock (similar to glass) and should not be heated or cooled to fast (special attention required in side-firing kilns).

Example: Mold diameter 40cm, 200°C/h (350°F) in topfiring. 100°C/h (180°F) in side-firing kiln.

**Forms round + oval:**

3522610	Fusing mold small classic Ad:15.0cm/ H: 1.5 cm	
3522611	Fusing mold small classic Ad:15.0cm/ H: 2.0 cm	
3522534	Fusing mold Deep Bowl Od:18 / H: 7.0 cm	
3522675	Fusing Mold China Soup Bowl round - dm:18,5 - h 5cm	

4143 Ceramic molds Profi-Line

3522504	Fusing mold small rondo d:19 / H:1.0 cm	
3522632	Fusing mold bowl flat base Ad:17.0cm/ H: 4.0cm	
3522609	Fusing mold small classic Ad:21.0cm/ H: 1.5 cm	
3522612	Fusing mold round Ad:22.0cm/ H: 2.2 cm	
3522535	Fusing mold Deep Bowl * Ad:26 / H: 10.0 cm	
3522553	Fusing mold antique small Od:27 / H:3.5 cm	
3522704	Fusingform Coope dm 30 cm - h 9 cm	
3522506	Fusing mold medium rondo d:30 / H:2.0 cm	
3522557	Fusing mold classic small Od:30 / H: 6,5 cm	

4143 Ceramic molds Profi-Line		
3522738	Fusing mold Spiral 31x31x4,5 cm	
3522554	Fusing mold antique large Od:31 / H:4 cm	
3522519	Fusing mold plate round/flat Od:36 / Id:18 / H:1.0 cm	
3522518	Fusing mold plate round Od:36 / Id:14.0 / H:1.5 cm	
3522501	Fusing mold small wave round 37cm h:4,5cm	
3522663	Fusing Mold Wash Basin d:37, h:13 cm (end size ca.30x11)	
3522559	Fusing mold plate flat Od:38 / H: 3 cm	
3522508	Fusing mold large rondo d:38 / H:5.0 cm	
3522516	Fusing mold bowl flat d:40 / H:6.0 cm	










4143 Ceramic molds Profi-Line

3522517	Fusing mold bowl deep d:40 / H:8.0 cm	
3522724	Fusing mold Three Footed Round Slumper d:40 cm	
3522558	Fusing mold classic large Od:40 / H:8 cm	
3522560	Fusing mold plate flat Od:45 / H: 6 cm	
3522502	Fusing mold large wave round 48cm h:5cm	
3522721	Fusing mold Teardrop Small 21,3x14,6x3,2 cm	
3522722	Fusing mold Teardrop Bigger 27x18,5x3,5 cm	
3522737	Fusing mold Oval 20x13x3 cm	
3522736	Fusing mold Oval 29x18x3,5 cm	

Ceramic molds Profi-Line

4143 Ceramic molds Profi-Line		
3522576	Fusing mold oval Od:40x26 / H:3,5	
3522598	Fusing mold plate oval deep Ad:49 / Id:20,5 / H: 6.2 cm	
3522686	Fusing Mold Elegance oval, 69x19x1,4 cm	
3522638	Fusing mold plate oval deep Ad:28 / Id:11 / H: 2.7 cm	
3522639	Fusing mold plate oval long Ad:28 / Id:11 / H: 1.3 cm	
3522575	Fusing mold oval short Od:38x16/ H: 3.5 cm	
3522574	Fusing mold oval long Ad:43 x 16 / H: 2.5 cm	
<b>Forms spherical:</b>		
3522608	Fusing mold bowl plate Ad:13.0cm/ H: 3.3 cm	

4143 Ceramic molds Profi-Line

3522603	Fusing mold bowl plate Ad:19.0cm/ H: 2.5 cm	
3522602	Fusing mold bowl plate Ad:24.0cm/ H: 4.0 cm	
3522577	Fusing mold bowl plate Od:29cm H:7cm	
3522546	Fusing mold bowl plate Ad:30.0cm/ H: 4.0cm	
3522601	Fusing mold bowl plate Ad:37.0cm/ H: 4.0 cm	
3522547	Fusing mold bowl plate Ad:39.0cm/ H: 5.0cm	
3522600	Fusing mold bowl plate Ad:51.0cm/ H: 5.0 cm	
3522604	Fusing mold bowl plate Ad:51.0cm/ H: 9.0 cm	
3522607	Fusing mold bowl XL Ad:56.0cm/ H: 10 cm	



Ceramic molds Profi-Line

4143 Ceramic molds Profi-Line

Forms vessels:

3522729	Fusing mold BOWL II - Step 1 d: 36cm - h: 8 cm	
3522731	Fusing mold BOWL II - Step 2 d: 32cm - h: 16 cm	
3522732	Fusing mold BOWL II - Step 3 d: 26cm - h: 18 cm	
3522605	Fusing mold bowl plate Ad:40.0cm/ H: 8.0 cm	
3522544	Fusing mold bowl Step II Ad:39.0cm/ H:19.0 cm	
3522545	Fusing mold bowl Step III Ad:31.0cm/ H:20.5 cm	

Forms square + rectangular:

3522634	Fusing mold square plate Ad: 8 / Id: 8 / H: 1.5 cm	
3522507	Fusing mold square simple curve Od: 8 / Id: 4 / H: 1.0 cm	

4143 Ceramic molds Profi-Line

3522665	Fusing Mold China Square 9 x 9 x 2 cm	
3522511	Fusing mold square I O:11x11 / H:1.0 cm	
3522635	Fusing mold plate wavy small Ad:11 / Id:11 / H: 0.8 cm	
3522633	Fusing mold square plate Ad:13 / Id:13 / H: 2.7 cm	
3522510	Fusing mold square simple Curve Od:13 / Id:7 / H: 2.0 cm	
3522561	Fusing mold square plate Ad:15 / Id:15 / H: 2.5 cm	
3522733	Fusing mold Square Slumper Circle Base 15x15x3,5 cm	
3522509	Fusing mold square simple curve Od:15 / Id:9 / H: 2.0 cm	
3522685	Fusing Mold Soft Edged Platter Mini soft topped, 16x16x1,6 cm	

Ceramic molds Profi-Line

4143 Ceramic molds Profi-Line		
3522548	Fusing mold square plate Ad: 17 x 17 / H: 4.0 cm	
3522666	Fusing Mold 4 China Squares 18 x 18x 2 cm	
3522512	Fusing mold square II O:21 x 21 / H:1.5 cm	
3522641	Fusing mold square plate Ad:21 / Id:21 / H: 2.5 cm	
3522636	Fusing mold plate wavy medium Ad:21 / Id:12 / H: 1.5 cm	
3522583	Fusing mold rd edged platter Od:24x24cm H:1,8cm	
3522513	Fusing mold square III O:25x25 / H:2.0 cm	
3522520	Fusing mold plate square I O:25x25 / l:14x14 / H:1.5 cm	
3522578	Fusing mold rd edged platter Od:25x25cm H:2cm	

4143 Ceramic molds Profi-Line

3522703	Fusingform Square VI A: 28x28 / H: 1,5 cm	
3522529	Fusing mold plate oval O:28x28 / l:16x16 / H:1.5 cm	
3522637	Fusing mold plate wavy large Ad:28 / ld:16 / H: 2.0 cm	
3522625	Fusing mold oblong dish Ad:29 / ld:19 / H: 2.5 cm	
3522514	Fusing mold square IV O:30 x 30 / H:2.5 cm	
3522541	Fusing mold square wave O:30x30 / H:4,5 cm	
3522540	Fusing mold square curved O:30x30 / H:6 cm	
3522671	Fusing Mold Yin-Yang Small 30 x 30 x 2,6 cm, inner dia: 23,5 cm	
3522521	Fusing mold plate square II O:31x31 / l:18x18 / H:1.5 cm	

Ceramic molds Profi-Line




4143 Ceramic molds Profi-Line		
3522642	Fusing mold square plate Ad:32 / Id:21,5 / H: 1.0 cm	
3522525	Fusing mold plate pentagon O:33x33 / l:19x19 / H:1.5 cm	
3522579	Fusing mold rd edged platter Od:35x35cm H:2,4cm	
3522670	Fusing Mold Yin-Yang Large 35 x 35 x 2,6 cm, inner dia:23,5 cm	
3522672	Fusing Mold 4 Square Plate square, 35x35x3,5 cm	
3522628	Fusing mold square plate Ad:37 / Id:37 / H: 2.0 cm	
3522522	Fusing mold plate square III O:38x38 / l:21x21 / H:1.5 cm	
3522527	Fusing mold plate octagon O:40x40 / l:23x23 / H:1.5 cm	
3522515	Fusing mold square V O:41x41 / H:3,5 cm	

4143 Ceramic molds Profi-Line






3522673	Fusing Mold Retro Party Bowl square 42x42x9 cm	
3522624	Fusing mold gentle curve Ad:44 / Id:44 / H: 3.0 cm	
3522723	Fusing mold Square Slumper A 56x56x10 cm	
3522677	Fusing Mold Sushi Rectangular small square, 24x13x2 cm	
3522734	Fusing mold Rectang.Slumper Oval Base 24x16x3,7 cm	
3522682	Fusing Mold Double Curve Small square, 24x20x4,5 cm	
3522662	Fusing Mold Convex Dish 25 x 45 cm h:1,5 cm	
3522661	Fusing Mold Concave Dish 25 x 35 cm h:1,5 cm	
3522678	Fusing Mold Sushi Rectangular large square, 29x23,5x1,5 cm	

4143 Ceramic molds Profi-Line		
3522725	Fusing mold New Simple Curve 30x40x7 cm	
3522503	Fusing mold Rectang. slumper Od:31 / Id:19 / H: 4.0 cm	
3522687	Fusing Mold Boat small square, 32x9,5x2 cm	
3522542	Fusing mold curve O:33x39 / H:5 cm	
3522543	Fusing mold wave O:35x40 / H:5 cm	
3522684	Fusing Mold Soft Edged Platter Oblong soft topped, 36x24x2 cm	
3522584	Fusing mold oblong dish large Od:38x23cm H:3cm	
3522505	Fusing mold Rectang. slumper Ad:38 / Id:19 / H: 4.0 cm	
3522528	Fusing mold Rectang. slumper Ad:42 x 30 / H: 4.5 cm	

4143 Ceramic molds Profi-Line

3522676	Fusing Mold Boat medium square, 44,5x12x3,8 cm	
3522688	Fusing Mold Boat large square, 58x16,5x3,5 cm	
3522674	Fusing Mold Retro Party Platter square 51,7 x 33,2 x 4 cm	

Forms dinnerware:

3522689	Fusing Mold Serving Bowl Casablanca square, 45x45xh6,7 cm	
3522690	Fusing Mold Charger Plate Casablanca square, 38,3x38,3xh1,8 cm	
3522691	Fusing Mold Dinner Plate Casablanca square, 32x32xh2,3 cm	
3522692	Fusing Mold Salad Plate Casablanca square, 29,5x29,5xh2,5 cm	
3522693	Fusing Mold Soup Bowl Casablanca square, 29,2x29,2xh3,4 cm	

4143 Ceramic molds Profi-Line		
3522694	Fusing Mold Dish 1 Casablanca square, 15,5x15,5xh1,9 cm	
3522695	Fusing Mold Dish 2 Casablanca square, 15,4x15,4xh1,7 cm	
3522696	Fusing Mold Dish 3 Casablanca square, 11,7x11,7xh1,3 cm	
3522697	Fusing Mold Dish 4 Casablanca square, 11,7x11,7xh1,3 cm	
3522562	Fusing mold plate venus Od:45 / Id:15 / H: 1.8 cm	
3522563	Fusing mold dessert venus Od:28 / Id:11 / H: 1.8 cm	
3522564	Fusing mold salat plate venus Od:25 / Id:10 / H: 3,5 cm	
3522565	Fusing mold soup venus Od:24 / Id:9.5 / H: 4 cm	
3522566	Fusing mold plate saturn Od:32 / Id:16 / H:1.75cm	

4143 Ceramic molds Profi-Line


3522567	Fusing mold dessert saturn Od:29 / Id:12 / H: 1.7 cm	
3522568	Fusing mold salat saturn Od:25 / Id:12 / H: 3 cm	
3522569	Fusing mold soup saturn Od:26 / Id:12 / H: 4 cm	
3522570	Fusing mold plate jupiter Od:32 / Id:16 / H: 1.7 cm	
3522571	Fusing mold dessert jupiter Od:29 / Id:13 / H: 1.5 cm	
3522572	Fusing mold salat jupiter Od:26 / Id:12 / H: 2.7 cm	
3522573	Fusing mold soup jupiter Od:26 / Id:10 / H:3,8 cm	
3522599	Fusing mold Pasta plate small Ad:29.0cm/ H: 4.2cm	
3522523	Fusing mold Pasta plate Od:33,5 / H: 4.6 cm	

4143 Ceramic molds Profi-Line		
3522524	Fusing mold Pasta plate Ad:43 / H: 8 cm	
3522643	Fusing mold round plate Ad:34.0cm/ H: 1.4 cm	
3522623	Fusing mold soap plate Ad:23.0cm / H: 4.0 cm	
3522664	Fusing Mold Salad Bowl d:37,h:12 (end size 30x10)	
3522683	Fusing Mold Snack Tray flat, 24x17x1,4 cm	
3522679	Fusing Mold Breakfast Tray wavy, 38x23x2 cm	
3522706	Fusingform Big China Soup Bowl 29x8cm	
3522668	Fusing Mold China Spoon 12 x 3 x 2,5 cm	

Forms more designs:

4143 Ceramic molds Profi-Line		
3522707	Fusingform Wine Bottle Slumper	
3522587	Fusing mold 3-sided dish O:40x55 / H:5 cm	
3522582	Fusing mold leaf Od:55x26cm H:3cm	
3522588	Fusing mold ship-dish O:45x26 / H:5 cm	
3522580	Fusing mold round triangle Od:24cm H:1,5cm	
3522581	Fusing mold round triangle Od:36cm H:1,5cm	
3522622	Fusing mold Seder plate Ad:32.0cm / H: 3.0 cm	
3522717	Fusing mold Tacco 32,8x30x8 cm	
3522705	Fusingform Almond ca. 34,5x21,5 x h 5 cm	


4143 Ceramic molds Profi-Line

3522728	Fusing mold Icecube 27x28x3,7 cm	
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Forms candle bridges:

3522591	Fusing mold candle bridge 1 O:18x12,5 cm / H:3,8 cm	
3522592	Fusing mold Candle Brige 1 Od:17 / Id:14,5 / H: 3.0 cm	
3522593	Fusing mold Candle Bridge 2 Ad:25 / Id:14,5 / H: 3.0 cm	
3522590	Fusing mold candle bridge 4 O:28/14cm / H:2,8 cm	
3522526	Fusing mold 4 candle Bridge Od:39 / Id:15 / H:4	
3522681	Fusing Mold Candlebridge Universal square, 28x14 cm	





Forms ashtray:

3522550	Fusing mold ashtray No.1 O:20x20 / l:10x10 / H:1,5 cm	
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4143 Ceramic molds Profi-Line

3522551	Fusing mold ashtray No.2 Od:20 / H:1,5 cm	
3522586	Fusing mold ashtray penta O:24x24 / H:1.5 cm	
3522585	Fusing mold ashtray tre O:25x21 / H:1.5 cm	
3522552	Fusing mold ashtray No.3 O:25x25 / H:1,5 cm	

Forms drop outs:

3522614	Fusing mold drop out Ad:17,5cm/ ID: 6.0 cm	
3522531	Fusing mold fusing ring mini Od:18 / Id: 8 cm	
3522532	Fusing mold fusing ring midi Od:23 / Id:13 cm	
3522533	Fusing mold fusing ring maxi Od:28 / Id:17 cm	

4143 Ceramic molds Profi-Line		
3522615	Fusing mold drop out Ad:34,0cm/ ID:20.0 cm	
3522621	Fusing mold drop square/round Ad:25x25 /ID: 1,5 cm	
3522620	Fusing mold drop out square Ad:25x25 /ID:15x15 cm	
3522619	Fusing mold drop out square Ad:31x25 /ID:19x14 cm	
3522640	Fusing mold drop out square Ad:40x23 /ID:28x10,5 cm	
3522618	Fusing mold drop out Elipse Ad:45 / Id:23/35 / H:17.5 cm	



**Forms lamp benders:**

3522556	Fusing mold half cylinder O:23x27/H:10cm glass panel 26,5x32,5 cm	
3522589	Fusing mold lamp bender conic 25/18cm h:32cm for glass size 31x22 cm	




4143 Ceramic molds Profi-Line

3522555	Fusing mold half cylinder O:33x36 / H:11 cm for glass panel 32,5 x 38 cm	
3522718	Fusing mold Lamp Tunel 35x22x13 cm	
3522627	Fusing mold half cylinder O:40x45 / H:14,5 cm	
3522606	Fusing mold Lamp bender Scone for Glass-Size 39,5 x 23,5	
3522549	Fusing mold fan shaped O:44x27 / H:1 cm	
3522719	Fusing mold Vase 32x26 cm	






Forms textures:

3522708	Fusingform Texture Fish	
3522709	Fusingform Ribbed Flat Structure 30x30x0,6 cm	





Forms masks:

4143 Ceramic molds Profi-Line		
3522699	Casting Mold African Mask 1 33,5x23,5x4,8 cm	
3522700	Casting Mold African Mask 2 37,5x24x6 cm	
3522701	Casting Mold African Mask 3 33,5x23,5x4,8 cm	



**Forms nature designs:**

3522698	Fusing Mold Fish 32,5x25,5x2,5 cm	
3522702	Casting Mold Edelweiss 32x32x4 cm	
3522710	Fusingform Waterlily-Leaf small 23 x 1,5 cm	
3522726	Fusing mold Blossom A d:35/h:3 cm	
3522727	Fusing mold Blossom B d:35/h:2,8 cm	




4143 Ceramic molds Profi-Line

3522711	Fusingform Waterlily Big 40cm	
3522712	Fusingform Banana small 35*13cm	
3522713	Fusingform Banana Leaf 60*22cm	
3522714	Fusingform Alocasia 30x40x4 cm	
3522716	Fusing mold Frangipani Leaf 32,5x 2,7 cm	
3522715	Fusingform Palm Leaf 64x28x3,5 cm	

**CASTING molds digits:**

3522655	Casting mold Number 0 Number size 9,3 x 7,3 x 1cm	
3522645	Casting mold Number 1 Number size 9,3 x 7,3 x 1cm	

4143 Ceramic molds Profi-Line




3522646	Casting mold Number 2 Number size 9,3 x 7,3 x 1cm	
3522647	Casting mold Number 3 Number size 9,3 x 7,3 x 1cm	
3522648	Casting mold Number 4 Number size 9,3 x 7,3 x 1cm	
3522649	Casting mold Number 5 Number size 9,3 x 7,3 x 1cm	
3522651	Casting mold Number 6 Number size 9,3 x 7,3 x 1cm	
3522652	Casting mold Number 7 Number size 9,3 x 7,3 x 1cm	
3522653	Casting mold Number 8 Number size 9,3 x 7,3 x 1cm	
3522654	Casting mold Number 9 Number size 9,3 x 7,3 x 1cm	

Forms various:

4143 Ceramic molds Profi-Line

3522680	Fusing Mold Pyramide square, 16x16x13 cm	
3522658	Casting Mold Mosaic 4 Squares 2,5 x 2,5 x 0,5cm	
3522659	Casting mold Mosaic 100 Squares 2,5 x 2,5 x 0,5cm	
3522657	Casting Mold Star Starsize 7,5 x 4,5 x 0,5cm	
3522656	Casting Mold Heart Heartsize 6,5 x 4x 0,5cm	

Forms MURINI:

3522595	Fusing mold Murini 4 Ad:26 / Id:21 / H: 2.0 cm	
3522594	Fusing mold Murini 3 Ad:26 / Id:21 / H: 3.0 cm	
3522596	Fusing mold Murini 5+5 large Ad:25 / Id:25 / H: 2.5 cm	

4143 Ceramic molds Profi-Line

3522597

Fusing mold Murini 7small  
Ad:17 / Id:17 / H: 1 cm



4148 Casting molds

Using Instructions Colour de Verre

**Colour de Verre. Glas Casting System**

**Preparing with MR97- Spray:**

The Boron- Nitrite- Spray MR97 (art. 3565101/02) is sprayed to the molds surface. For new molds you have to apply a 2-3 second burst of spray to the mold. Let it dry for 5 minutes. Then you apply a second blast of 2-3 second and let it dry for 10 minutes. Now the mold is ready to fill.

If you have used the MR97 on the mold it's enough to apply 1 coating to the surface!

Attention: Once you started using MR97 on your mold, you can't go back. No other shelf primer will be absorbed evenly!

**Preparing with wet shelf primer:**

Mix 1 part Hotline Primo Primer (art 3565200/01) with 5 parts water very well. Apply 4-5 thin layers with a soft paint-brush. Please stir the Primer with the brush every time before applying. Use a hairdryer to cure every coating. The mould must be completely dried before charging and fusing.

**Preparing with MR97- Spray:**

The Boron- Nitrite- Spray MR97 is sprayed to the molds surface. For new molds you have to apply a 2-3 second burst of spray to the mold. Let it dry for 5 minutes. Then you apply a second blast of 2-3 second and let it dry for 10 minutes. Now the mold is ready to fill.

If you have used the MR97 on the mold it's enough to apply 1 coating to the surface!

Attention: Once you started using MR97 on your mold, you can't go back. No other shelf primer will be absorbed evenly!

**Fusing:**

Put the mould on small stilts. Avoid a Thermo Shock by heating not faster than 300°F (150° C) per hour up to an end-temperatur of 1250°F (680° C). The firing and cooling times depend to your used glass, to your kiln and to the thickness of the glass you are working with:

Segment 1: 4h - 680°C, 20 min Soak Time

Segment 2: Skip - 770-790°C, 20-30 min Soak Time

Segment 3: Skip - 520°C, 60-90 min Soak Time

Segment 4: 6h - 370°C,

END

**Slumping of Floral Moulds:**

Segment 1: 4,5h - 650- 670°C, 10min Soak Time

Segment 2: Skip - 520°C, 90 min Soak Time

Segment 3: 6h - 370°C,

END




**Demoulding:**

If the mould was prepared well the Casting-Object will unfix of its own volition. If not, please turn the mould and beat it carefully on a thick layer of newsprints.

**Using the mould again:**

Clean the mould well with a hard paint-brush (a vegetable brush or tooth brush). Do not breathe in the dust – use a mask while cleaning. If you prepare the mould carefully before and after firing and if you take care during the fusing you are able to use it for many castings.

All information are indexes and are without guarantee. Use these procedures at your own risk! You will get the filling weight with every form.

3522108	Casting mold tile "mosaic" ~ 1,9 x 1,9 cm, filling weight 5gr/ each 16 wells, mold ~ 11 x 11 cm	
3522109	Casting mold "tile" ~ 10 x 10 cm, filling weight 170g mold ~ 11 x 11 cm	
3522126	Casting mold "Round Plate" ~ 26 cm, filling weight min. 900gr mold ~ 32 x 31 cm	

4148 Casting molds		
3522105	<p>Casting mold bracelet "Celtic Border"                      ~ 2,5 x 16 cm, filling weight 45-50gr                      mold ~ 20 x 6 x 3 cm  <b>while stocks last</b></p>	
3522106	<p>Casting mold bracelet "French Border"                      ~ 3,2 x 16,5 cm, filling weight 55-60gr                      mold ~ 20 x 6 x 3 cm  <b>while stocks last</b></p>	
3522118	<p>Casting mold bracelet "Rope"                      ~ 2 x 16,5 cm, filling weight 55-60gr                      mold ~ 6 x 21 cm  <b>while stocks last</b></p>	
3522107	<p>Casting mold bracelet "Leaves &amp; Berries"                      ~ 3 x 16 cm, filling weight 55-60gr                      mold ~ 20 x 6 x 3 cm  <b>while stocks last</b></p>	
3522142	<p>Casting Mold "Box round" 2 parts                      box ~ 9cm, filling weight 295gr                      lid ~ 8cm, filling weight 115gr                      mold lid ~ 11cm, box ~ 14cm</p>	
3522143	<p>Casting Mold "Box rectangular" 2parts                      box ~ 10 x 12cm, filling weight 450gr                      lid ~ 9 x 11cm, filling weight 220gr                      mold box ~ 17 x 13cm, lid ~ 15 x 13cm</p>	
3522144	<p>Casting Mold "Box elliptical" 2 parts                      box ~ 14,5 x 7,5cm, filling weight 375gr                      lid ~ 14 x 7cm, filling weight 180gr                      mold box ~ 13 x 20cm, lid ~ 19 x 11cm</p>	
3522146	<p>Casting Mold "Box Heart" 2parts                      box ~ 10 x 10cm, filling weight 310gr                      lid ~ 9 x 8cm, filling weight 130 gr                      mold box ~ 15 x 15cm, lid ~ 13 x 13cm</p>	
3522102	<p>Casting mold pendant "French Fleur"                      ~ 3,5cm, filling weight 12g                      mold ~ 6cm  <b>while stocks last</b></p>	

4148 Casting molds

3522103	Casting mold pendant "English Floral" ~ 3,5 x 3,5 cm, filling weight 15g mold ~ 7 x 7 cm <b>while stocks last</b>			
3522104	Casting mold pendant "Tuscan Floral" ~ 3,5 x 3,5 cm, filling weight 15g mold ~ 7 x 7 cm <b>while stocks last</b>			
3522115	Casting mold "heart" ~ 8 x 8 cm, filling weight 90 - 290 gr The form of heart depends to the filling weight. mold ~ 10 x 10 cm			
3522110	Casting mold "dragonfly" ~ 10 x 14 cm, filling weight 100gr mold ~ 13 x 17 cm			
3522111	Casting mold "salamander" ~ 5 x 12,5 cm, filling weight 65gr mold ~ 8 x 15,5 cm			
3522112	Casting mold "butterfly" ~ 8 x 11 cm, filling weight 115gr mold ~ 12 x 15 cm			
3522114	Casting mold "frog" ~ 6 x 8 cm, filling weight 90gr mold ~ 8 x 12cm			
3522131	Casting mold "butterfly" small 2in1 butterfly 1 ~ 6cm, 28gr / butterfly 2 ~ 6,5cm, 32gr mold ~ 9 x 18 cm			
3522132	Casting mold "Dragonfly" small 2in1 dragonfly 1 ~ 8 cm, 36gr / dragonfly 2 ~ 10 cm, 50gr mold ~ 21 x 12 cm			

Casting molds

4148 Casting molds		
3522161	Casting Mold "Beach Shell medium" 3in1 conch ~ 8 cm, filling weight 18 gr whelk ~ 8 cm, filling weight 10 gr scallop ~ 6 cm, filling weight 32 gr mold ~ 11 x 18 cm	
3522159	Casting Form "Beach Shells Small" 4in1 starfish ~ 4cm, filling weight 8 gr scallop ~ 3,5cm, filling weight 18 gr clam ~ 3cm, filling weight 10 gr whelk ~ 3,5cm, filling weight 7 gr mold ~ 14 x 14 cm	
3522162	Casting Mold "Sea Horse + Starfish" 3in1 sea horse ~ 7 cm, filling weight 7 - 9 gr starfish ~ 7 cm, filling weight 12 - 18 gr mold ~ 11 x 18 cm	
3522163	Casting Mold "Tropical Fish" 4in1 big fish ~ 8 cm, filling weight 32 - 36 gr small fish ~ 6 cm, filling weight 12 - 15 gr mold ~ 21 x 12 cm	
3522119	Casting mold "Starfish" ~ 11 cm, filling weight 110gr mold ~ 15 x 15 cm	
3522120	Casting mold "Japanese Scallop" ~ 8 cm, filling weight 150gr mold ~ 13 x 13 cm <b>while stocks last</b>	
3522122	Casting mold "plain Floral" ~ 18 cm, filling weight 400gr mold ~ 21 x 21 cm <b>while stocks last</b>	
3522184	Casting Mold "9" Summer Floral" Motiv: 24x19 cm Mold: 28 x 23 cm filling weight: 600 g	
3522125	Casting mold "Rose Floral" ~ 23 cm, filling weight 600gr mold ~ 25 x 25 cm <b>while stocks last</b>	










4148 Casting molds

3522129	Slumping mold for plates/ flowers suitable for plate size ~ 18 - 26 cm	
3522130	Slumping mold bowl for plate size ~ 18 - 26 cm	
3522133	Casting mold "Anemone" 2in1 flower 1 ~ 8cm, 75gr / flower 2 ~ 7cm, 50gr mold ~ 22 x 12 cm <b>while stocks last</b>	
3522135	Casting mold "Lotus" 2in1 lotus 1 ~ 6cm, 50gr / lotus 2 ~ 5cm, 38gr mold ~ 20 x 12 cm <b>while stocks last</b>	
3522136	Casting mold "Poppies" 2in1 poppy 1 ~ 6cm, 40gr / poppy 2 ~ 4,5 cm, 30gr mold ~ 18 x 11 cm <b>while stocks last</b>	
3522138	Casting mold "Trillium" 2in1 flower 1 ~ 9,5cm, 70gr, flower 2 ~7 cm, 50gr mold ~ 22 x 11 cm <b>while stocks last</b>	
3522139	Casting mold "3 Flowers #1" 3in1 Lotus ~ 4cm, filling weight 25gr Poppy ~ 4cm, filling weight 22gr Rose ~ 4cm, filling weight 20gr mold ~ 23 x 9 cm	
3522140	Casting mold "3 Flowers #2" 3in1 Anemone ~ 5cm, filling weight 45gr Dogwood ~ 5cm, filling weight 33gr Trillium ~ 5cm, filling weight 33gr mold ~ 11 x 25 cm	
3522141	Casting mold "3 Leaves" 3in1 leaves small ~ 6cm, filling weight 30gr leave big ~ 8cm, filling weight 40gr Form ~ 13 x 22 cm	






Casting molds

4148 Casting molds		
3522147	Casting mold 6 Ginkgo Leaves side 1: each ~ 8cm, filling weight 9gr side 2: 8, 9, 10 cm, filling weight 7gr, 14gr, 15gr mold ~ 22 x 14 cm	
3522150	Casting Mold "Small Leaves" 5in1 ~ 3,5 / 4,5 / 5 / 6 / 6 cm filling weight 2 / 3 / 4 / 5 / 7 gr mold ~ 10 x 20 cm	
3522152	Casting Mold "Pine Cone and Needles" pine cone ~ 4,5 / 6 / 7 / 5 cm filling weight 12 / 18 / 23 / 30gr needles ~ 6 / 7 / 8 cm filling weight 6 / 7 / 9gr mold ~ 12 x 20 cm	
3522153	Casting Mold "Blossoms" 6in1 ~ 3 / 3,5 / 4 cm filling weight 6 / 8 / 10gr mold ~ 18 x 13 cm	
3522154	Casting Mold "Tropical Leaves" 2in1 ~ 11 / 14 cm, filling weight 60 / 105 gr mold ~ 26 x 16 cm	
3522155	Casting Mold "Maple Leaves" 2in1 ~ 8 / 10 cm, filling weight: 40 / 60 gr mold ~ 24 x 13 cm	
3522167	Casting Mold "Aralia Leaf" ~ 27 x 22 cm, filling weight 350 - 400 gr mold ~ 32 x 26 x 4 cm	
3522183	Casting Mold "Northwood Maple" Motiv: 24x19 cm Form: 28 x 23 cm Füllgewicht 300- 320 g	
3522173	Casting Mold "Rainforest Leaf" ~ 10 / 24 cm, filling weight 125 gr mold ~ 15 x 25 cm	

4148 Casting molds

3522174	Casting Mold "Kiwi Leaf" ~ 10 / 24 cm, filling weight 125 gr mold ~ 15 x 25 cm	
3522181	Casting Mold "Botanical Pattern Fuser"	
3522185	Casting mold "Modern Weave Pattern Fuser"	
3522186	Casting mold "Spirals Pattern Fuser"	
3522164	Casting Mold "Candle Holder round" ~ 13 cm, filling weight 500 gr mold ~ 19 cm, height ~ 8 cm	
3522165	Casting Mold "Candle Holder square" ~ 7,5 x 7,5 cm, filling weight 250g mold ~ 14 x 14 x 8 cm	
3522166	Casting Mold "Candle Holder Curve" ~ 18 cm, filling weight 400 gr mold ~ 23 x 15 x 8 cm <b>while stocks last</b>	
3522187	Casting Mold "round votive"	
3522191	Casting Mold "oval votive"	

Casting molds

4148 Casting molds		
3522192	Casting Mold "Cabbage Leaf"	
3522193	Casting Mold "Icicles"	
3522156	Casting Form "Serpentine small" ~ 1,25 x 15 cm, 6 pieces	
3522157	Casting Form "Serpentine medium" ~ 1,9 x 15 cm, 5 pieces	
3522178	Castingform "Snowflake" 7cm	
3522182	Castingform "Snowflake" 8,5cm	
3522189	Casting mold "SCARABS+ ANKHS"	
3522190	Casting mold bracelet "Mix Plain Pendants"	
3522160	Casting Mold "Heart and Circle" circle ~ 45 mm, filling weight 8 gr heart ~ 40 mm, filling weight 7 gr mold ~ 7 x 14 cm	


4148 Casting molds

<p>3522148</p>	<p>Casting mold "Diamond Glasslinks" 2 parts 12 elements, each ~ 3 x 2,5cm filling weights each min 3g, Frits fine/ powder mold each ~ 16 x 9 cm</p>	
<p>3522149</p>	<p>Casting Mold "Oval Glasslinks" 2 parts 12 elements, each ~ 3,5 x 2,5cm filling weight each 4gr, frits fine/ powder mold each ~ 16 x 9 cm</p>	
<p>3522175</p>	<p>Casting Mold "Jewellery Nano Beads" 16in1 mold ~ 11 x 16 cm</p>	
<p>3522171</p>	<p>Casting Mold "Jewellery Geometric Beads" 6in1 3 squares, 3 triangles ~ 25mm, filling weight 6 gr mold ~ 12 x 17 cm</p>	
<p>3522168</p>	<p>Casting Mold "Jewellery Small Ring Beads" 6in1 each ~ 25mm, filling weight min 4 gr Frits fine or powder mold ~ 10 x 15 cm</p>	
<p>3522169</p>	<p>Casting Mold "Jewellery Simple Round Beads" 6in1 3 rings ~ 30 / 2 rings ~ 35 / 1 ring ~ 40 mm filling weight 7 / 9 / 17 gr mold ~ 18 x 14 cm</p>	
<p>3522170</p>	<p>Casting Mold " Jewellery Tribal Beads" 5in1 ~ 60 / 50 / 40 x 25mm, filling weight 5 / 7 / 9 gr mold ~ 12 x 18 cm</p>	
<p>3522172</p>	<p>Casting Mold "Jewellery Pillow Pendants" 5in1 3 rectangular ~ 50 / 45 / 40 mm, filling weight 24 / 18 / 12 gr 2 squared ~ 38 x 38 / 32 x 32 mm, filling weight 14 / 10 gr mold ~ 13 x 17 cm</p>	
<p>3522176</p>	<p>Casting Mold "Jewellery Offset round Pendant"</p>	

Casting molds

4148 Casting molds		
3522177	Casting Mold "Jewellery Offset square Pendant"	
3522179	Casting Mold "Jewelry oval Pendant"	
3522180	Casting Mold "Jewelry Teardrop Pendant"	
3522188	Casting Mold "Jewelry Nano Pendant"	

4160 Glass melting pot

3562230	Glass melting pot 100x115 mm			
3562240	Glass melting pot 100x150 mm			
3562250	Glass melting pot 150x200 mm			
3562260	Glass melting pot 240x250 mm			

4165 Photo transfer paper

3538500

Photo Fusing Decal Paper VE:10 pcs  
700 degree max firing

